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RBEM651V3000125
Job Sheet 181895



Part No: RBEM651V3000125

Job Qty: 1 ea

Part Name: Front Shaft Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/10/18

Job Tracking No:

Due Date: 10/11/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM651V3000125 Rev. 2 IPP Rev. A 18.06.29 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/11/18	0.00	0.00	Start Up Small Fab-2		Smp
110	Small Fab	1 pcs		10/11/18	0.00	1.00	Small Fab-3		Smp
120	QC	1 pcs		10/11/18	0.00	0.00	QC5		SB 18/10/18
130	Packaging	1 pcs		10/11/18	0.00	0.00	Packaging3-1		MLL
140	QC21-SA	1 Ea		10/11/18	0.00	0.00	QC21		

Part Op 110 - 1-Assemble as per DWG.
Descriptions:

OCT 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2600-9SW	Quarter Turn Fastener	4 Ea (4 ea)	90-Start up Operation	5093703
2600-SW	Retaining Washer, S.S.	4 Ea (4 ea)	90-Start up Operation	5093893
RBEM651V3000125-3	Strap Assembly	1 Ea (1 ea)	90-Start up Operation	5112145
RBEM651V3000125-1		1 Ea		5118853

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	119 2600-9SW	4	12	0
	124 2600-SW	4	100	0
	RBEM651V3000125-3	1	7	0

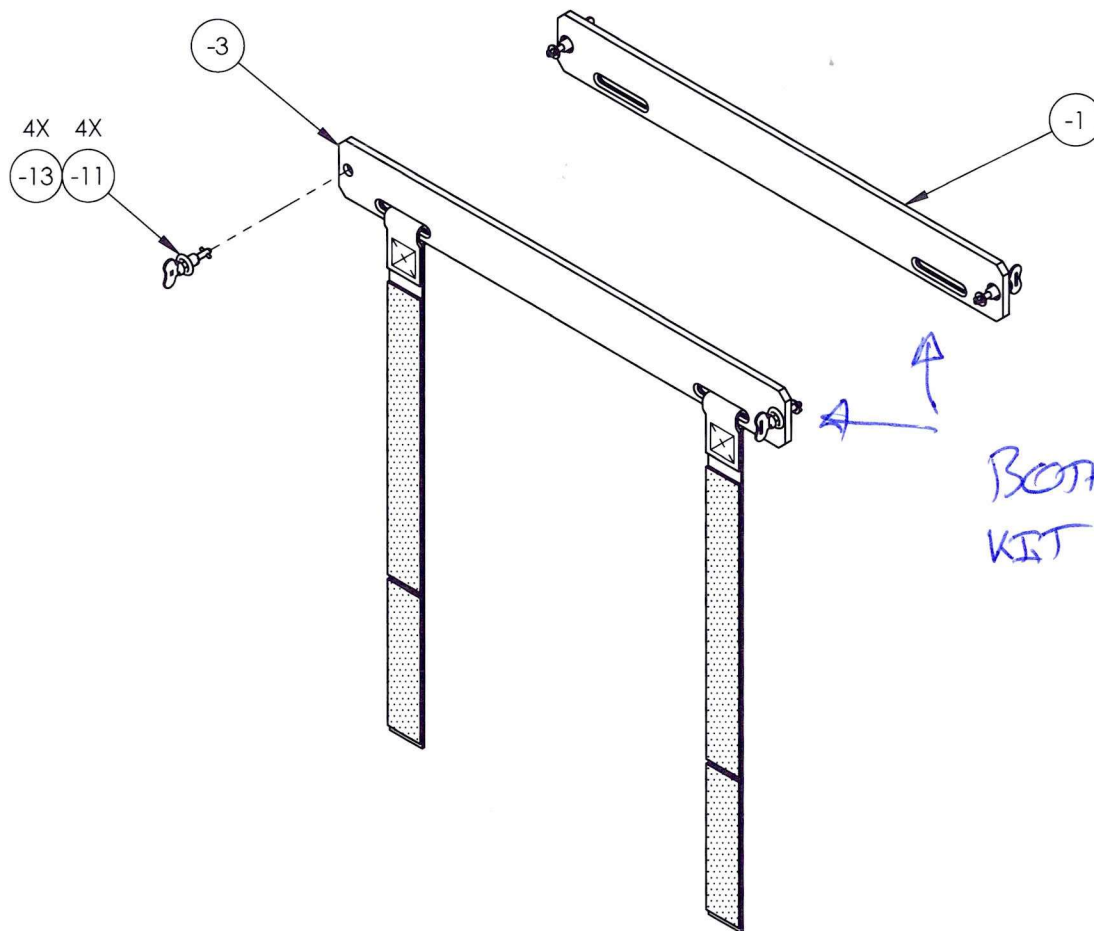
Part Specifications

Specifications could not be found.

Plex 10/12/18 9:12 AM dart.logan.david

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	6/27/2016	SM	JAG
2	16-0178	-1 CH'D DIM WAS 1.57 IS 1.50, WAS 2X .79 IS 2X .75; CH'D MATERIAL WAS 1018/1020 CR IS A36/1018/1020 HR.	10/20/2016	SM	JAG



NOTES:

1. REF. AIRBUS T/N: M651V3000125.
2. USED IN KIT RBEM651V3000102.

DART AEROSPACE	
TITLE FRONT SHAFT PROTECTOR	
DWG NO. RBEM651V3000125	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:4	DATE 4/18/2016 SHEET 1 OF 6

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	1		-1	1	PLATE	A36/1018/1020 HR		2
	X	B/O	-3	1	STRAP ASSY		(EUGENE EQUIPMENT)	3
	2	B/O	-5		STRAP BELT	NYLON	1" STRAP, BLACK (MCMASTER-CARR # 87425K76) MOD.	4
	2	B/O	-7		VELCRO - HOOK	NYLON	1" HOOK VELCRO, BLACK (MCMASTER-CARR # 9489K306) MOD.	5
	2	B/O	-9		VELCRO - LOOP	NYLON	1" LOOP VELCRO, BLACK (MCMASTER-CARR # 9486K501) MOD.	6
		B/O	-11	4	QUARTER TURN FASTENER	STEEL	CAMLOC 2600-9SW	1
		B/O	-13	4	RETAINING WASHER	S.S.	CAMLOC 2600-SW	1
	ASSY -3							



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Container No: S118127



Part: RBEM651V3000125

Job No: 181895

Serial No/Batch: S118127

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/16/18